



SERVICE BULLETIN

Subject: Windows Flex Channel
Applicable Products: Windows Assembly
Effectivity: All

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Introduction

This bulletin provides a brief description of the technical issue plus a brief description of what is needed to deal with that issue.

Incorporation

Ricon requires the incorporation of this service bulletin as soon as possible.

Information

Windows products have been found wherein the Window Flex Channel (Schlegel) falls off the window track. Ricon recommends the technicians to apply the following procedure for correct installation of the Windows Flex Channel (Schlegel).

Caution

Adequate amount of adhesive must be applied to the Window Flex Channel to ensure a durable bond.

Corrective Action

General inspection of window units to ensure that Window Flex Channel requires adhesive only and is not damaged. Refer to Figure 1.

Installation

1. Refer to Figure 2. Place spacer within the window frame
2. Refer to Figure 3. Open up the Window Flex Channel (Schlegel) prior to assembly.
3. Refer to Figure 4. Use appropriate roller tool to assemble the Window Flex Channel (Schlegel) into the window frame.
4. Refer to Figure 5. Apply adequate adhesive as a final step.

Parts Involved

Spacer

Window Flex Channel Ricon P/N 5128

Adhesive 3M P/N 3602

Labor

Installation involves removal and re-installation Window Flex Channel (Schlegel) which requires approximately 60 minutes for each window.

APPENDIX



Figure 1: Window Flex Channel "Schlegel" (Out of Track)

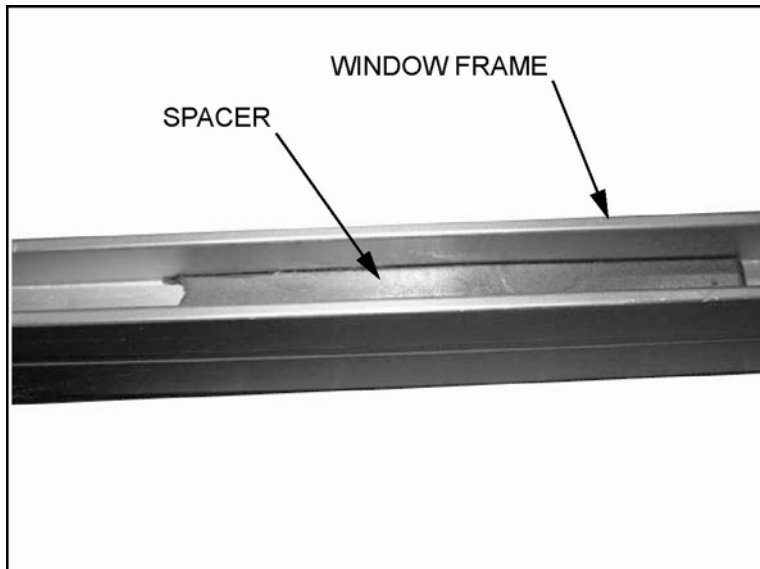


Figure 2: Spacer in Window Frame

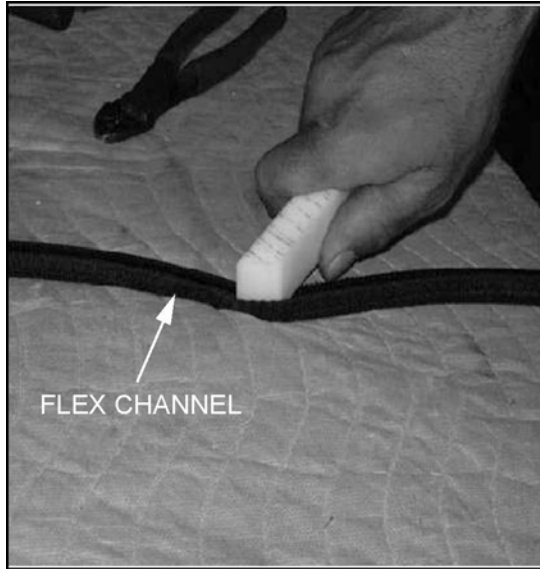


Figure 3: Open Up Flex Channel

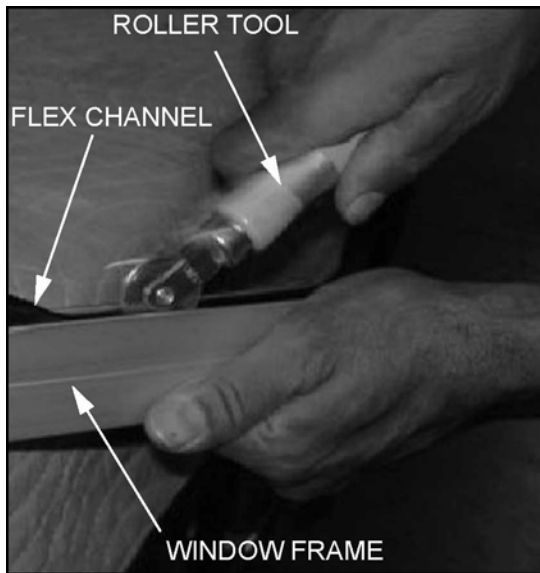


Figure 4: Roller Tool

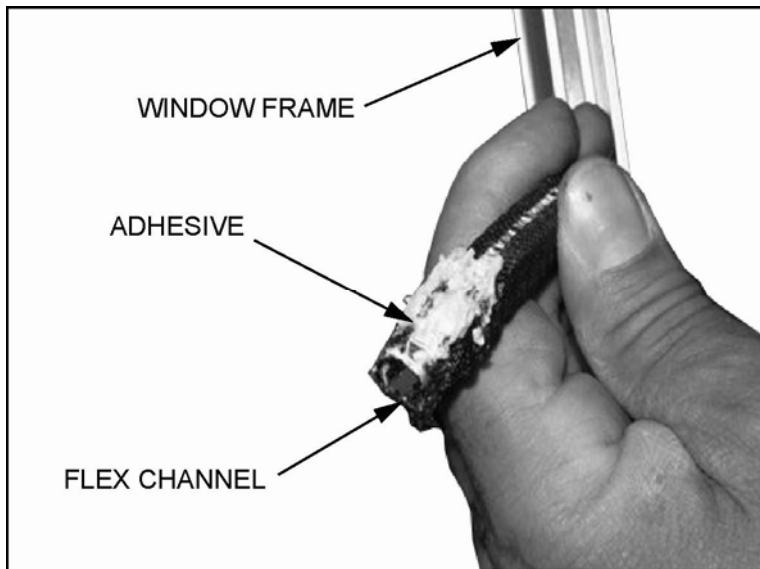


Figure 5: Apply Adhesive