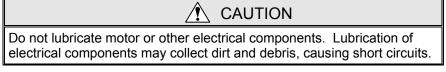
III. MAINTENANCE AND REPAIR

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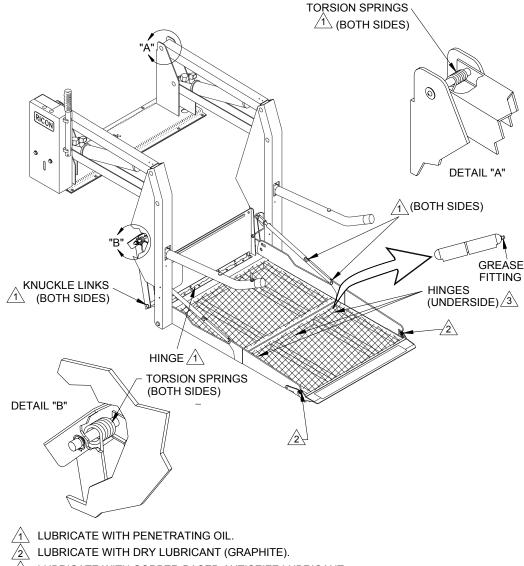
egular maintenance of the Ricon KlearVue K-series Private Use wheelchair lift will optimize its performance and reduce the need for repairs. This chapter contains lubrication and cleaning instructions, a maintenance schedule, troubleshooting section, and maintenance diagrams.

This Ricon product is highly specialized. Maintenance and repairs must be performed by an authorized Ricon service technician using Ricon replacement parts.

A. LUBRICATION



Lubrication should be performed at least every six months or sooner depending on usage. Refer to **Figure 3-1** and the following Maintenance Schedule. Lubricate lift at points indicated with lubricants specified.



র LUBRICATE WITH COPPER-BASED ANTISEIZE LUBRICANT.

FIGURE 3-1: LIFT LUBRICATION POINTS

B. CLEANING

Regular cleaning with mild soap (i.e. hand soap, car wash liquid) and drying thoroughly will protect lift painted surfaces. Cleaning is especially important in areas where roads are salted in winter. Make sure that lift pivot points remain clear and clean prior to lubrication.

C. MAINTENANCE SCHEDULE

Under normal operating conditions, maintenance inspections are required at least every six months (1750 cycles) and a thorough inspection should be performed at service intervals referenced in **Table 3-1**. Service should be increased under conditions of heavy use (more than 10 cycles per day.)

	TABLE 3-1: MAINTENANCE SCHEDULE				
SERVICE POINT					
	10 CYCLES				
Overall condition	Listen for abnormal noises as lift operates (i.e. grinding or binding noises.)				
Control pendant	Verify that control pendant is undamaged and cable connector is tight.				
	150 CYCLES				
Electrical wiring	Inspect electrical wiring for frayed wires, loose connectors, etc.				
Vehicle interlock	Place vehicle in non-interlock mode and verify that lift does not operate.				
Decals	Verify that lift decals are properly affixed, clearly visible, and legible. Replace, if necessary.				
Armrests	Verify that armrest fasteners are properly tightened.				
Lift mounting points	 Verify that vehicle mounting and support points are undamaged. Verify that mounting bolts are sufficiently tight and free of corrosion. 				
Main lifting pivots	Verify that link pins on arms are properly installed, free from damage, and locked in position.				
Platform pivot points	Verify that platform moves freely, without binding, and does not wobble.				
Bridgeplate	 Verify that bridgeplate operates without binding during lift functions. Verify that bridgeplate deploys fully when platform stops at floor level. Verify bridgeplate rests flat against baseplate. 				
Front rollstop	 Verify that rollstop is opened completely when platform is at ground level. Verify that rollstop closes and locks when platform leaves ground. 				
Hydraulic power unit					
	Check and add fluid when platform is at ground level. Fluid that is added when platform is raised will overflow when platform is lowered.				
	 Verify that pump hydraulic fluid level is at FULL mark when platform is at ground level. Add Texaco 01554 Aircraft Hydraulic Oil or equivalent U.S. mil spec H5606G fluid. Verify there are no hydraulic fluid leaks. Verify that manual backup pump operates properly. 				
	1800 CYCLES				
Cleaning and lubrication	 Clean lift with mild soap and water and wipe dry. Prevent rust by coating all surfaces with a light weight oil. Remove excess oil. Spray penetrating oil (Curtisol® Red Grease 88167 or WD-40®) where specified following directions on container. Remove excess grease from surrounding areas. 				
A Ricon authorized dealer must perform the following safety check.					
3600 CYCLES					
Hydraulic cylinder, hoses and fittings	 Check hydraulic cylinder for evidence of leaks. Inspect hydraulic hoses for damage. Verify that all fittings are tight. 				
	END OF TABLE				

D. TROUBLESHOOTING

The troubleshooting guides are designed to provide logical starting points to locate general problems that could occur with lift. However, not all possible problems or combinations of problems are listed. For troubleshooting lift, refer to **Table 3-2**. The guide does not incorporate routine safety precautions or preliminary procedures, and assumes that vehicle battery is fully charged and battery terminals/connectors are clean and tight.

🔥 WARNING

THE TROUBLESHOOTING GUIDES DO NOT INCORPORATE ROUTINE SAFETY PRECAUTIONS OR PRELIMINARY PROCEDURES. DURING THE RICON WARRANTY PERIOD ONLY A TRAINED, AUTHORIZED RICON SERVICE TECHNICIAN CAN PERFORM TROUBLESHOOTING. AFTER THE WARRANTY PERIOD, IT IS RECOMMENDED THAT TROUBLESHOOTING CONTINUE TO BE PERFORMED BY AN AUTHORIZED RICON SERVICE TECHNICIAN.

1. LIFT TROUBLESHOOTING

TABLE 3-2: LIFT OPERATIONAL TROUBLESHOOTING GUIDE						
SYMPTOM		POSSIBLE CAUSE	REMEDY			
Hydraulic fluid leaks		Loose hydraulic fitting.	Make sure fitting is PROPERLY tightened.			
		Hydraulic component defective.	Do not use lift until repairs are made by an authorized Ricon service technician.			
Rollstop does not open		Obstruction of rollstop release latch.	Raise lift and remove obstruction.			
Lift functions	Abnormal operation.	Obstruction in lifting frame.	Remove obstruction and check for any damage			
		Backup pump manual release valve OPEN.	Turn manual release valve CLOCKWISE until lightly- snug.			
		Hydraulic fluid may be low.	While platform is at GROUND LEVEL, be certain that pump hydraulic fluid level is maintained at required FULL level. Add only Texaco 01554 Aircraft Hydraulic Oil or equivalent U.S. mil spec H5606G fluid.			
		Air may be trapped in hydraulic system.	Purge hydraulic system by operating lift through its maximum range of travel for at least four complete cycles. (For vehicles that do not use full travel of lift, the maximum range of travel is accomplished by raising vehicle on a service hoist or ramp.)			
	No operation.	Control System Circuit Breaker tripped.	Reset circuit breaker.			
		Backup pump manual release valve OPEN.	Turn manual release valve CLOCKWISE until lightly- snug.			
		Hydraulic hose or fitting leak.	Contact an authorized Ricon service technician for repair.			
		Hydraulic fluid may be low.	While platform is at GROUND LEVEL, be certain that pump hydraulic fluid level is maintained at required FULL level. Add only Texaco 01554 Aircraft Hydraulic Oil or equivalent U.S. mil spec H5606G fluid.			
		Air may be trapped in hydraulic system.	Purge hydraulic system by operating lift through its maximum range of travel for at least four complete cycles. (For some vehicles, the maximum range of travel is accomplished by raising vehicle on a service hoist or ramp.)			
	END OF TABLE					

2. PUMP SOLENOID LED STATUS INDICATOR

Refer to **Figure 3-2**. Two solenoids provide a margin of safety if one of the solenoids fails with its contacts closed. A status two-color indicator LED is located between the 8A and 30A circuit breakers to monitor the condition of the two solenoids. The LED is normally off when the pump is not operating and becomes green when the pump operates. When the pump is not operating and the top solenoid has failed the LED will be red. The LED will be green when the side solenoid has failed.

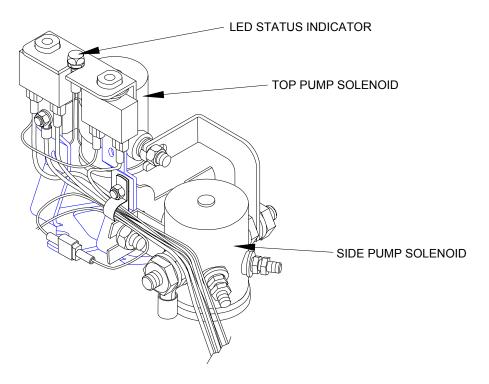
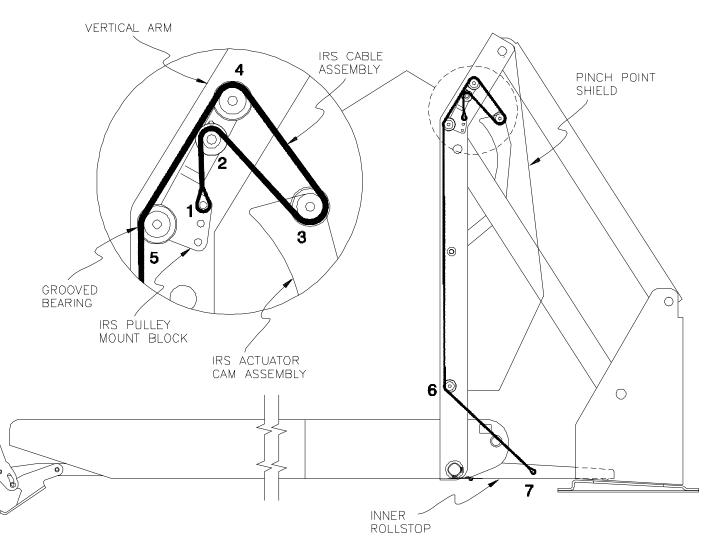


FIGURE 3-2: STATUS INDICATOR FOR PUMP SOLENOIDS

3. BRIDGEPLATE CABLE ASSEMBLY REPLACEMENT

The following steps provide instructions for replacing the bridgeplate (also known as inner rollstop or IRS) cable assembly. Refer to **Figure 3-3** on following page. Please follow these instructions carefully. Call Ricon Product Support if you need assistance.

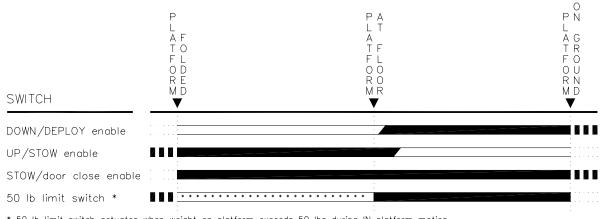
- a. Study the routing of the cable before removing it.
- b. Deploy the lift platform to vehicle floor level. Be certain that bridgeplate is resting against baseplate assembly.
- c. Remove pinch point shields from the left and right vertical arm assemblies.
- d. Assemble and secure one end of an IRS cable to the IRS pulley mount block (#1; located inside the left vertical arm assembly) using a hex screw, bushing, and washer.
- e. Route the cable around the IRS pulley mount block bushing (#2). Verify that cable is routed between the bushing tab and the point where the cable makes contact with the bushing. Install washer and hex nut over bushing and cable assembly.
- f. Continue to route the cable around grooved bearings #3, #4, and #5.
- g. Route the cable down the length of the vertical arm assembly and around grooved bearing #6.
- h. Assemble and secure the end of the IRS cable to the left side of the bridgeplate (#7) using a hex screw, washer, bushing, and he nut. Be sure to install a hex nut on the inside of the inner rollstop.
- i. Repeat for right side.
- j. Reinstall pinch point shields removed in step 2.





4. LIMIT SWITCH STATES

Refer to **Figure 3-4**. The limit switch actuation chart shows the state of all limit switches as the platform travels from stowed, to vehicle floor level, and then to ground level. The solid line segments (—) represent current flow through the normally CLOSED switch contacts, and the open line segments (=) represent current flow through the normally OPEN switch contacts. The heavy dashed lines (**III**) show switch states when platform is beyond normal travel boundaries. This is useful in showing the operation of switches that change states at stowed or ground level positions. For proper operation of lift, the switch actuations must overlap as shown.



 $\boldsymbol{*}$ 50 lb limit switch actuates when weight on platform exceeds 50 lbs during IN platform motion.

FIGURE 3-4: LIMIT SWITCH ACTUATION CHART

E. HYDRAULIC CIRCUIT DIAGRAM

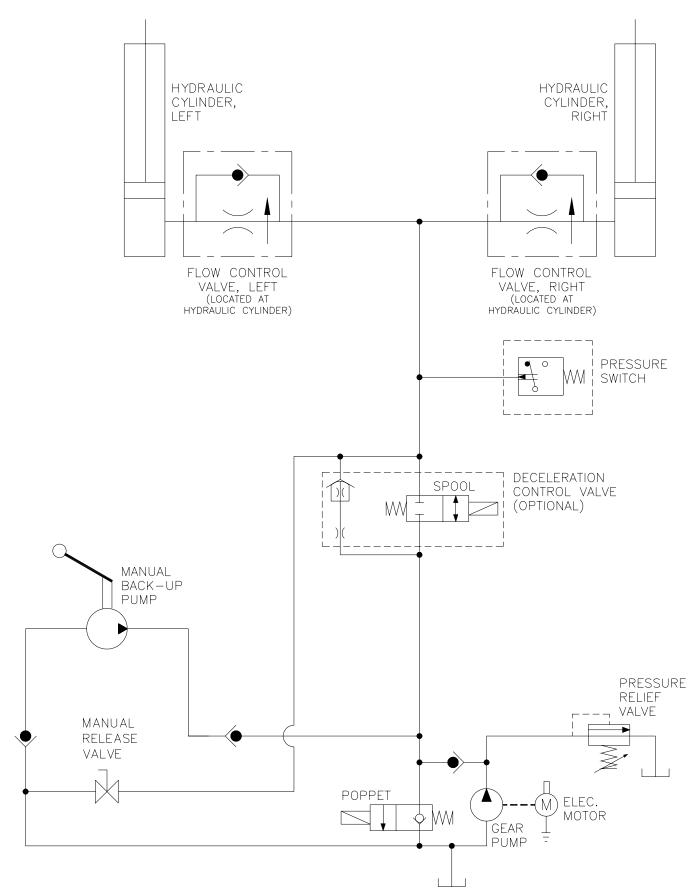


FIGURE 3-5: K-SERIES HYDRAULIC CIRCUIT DIAGRAM

F. ELECTRICAL WIRING DIAGRAMS

1. DIAGRAM LEGENDS

a. Wire Color Codes

TABLE 3-3: WIRE COLOR CODES						
LETTER	COLOR	LETTER	COLOR			
BK	Black	R	Red			
BL	Blue	VI	Violet			
BR	Brown	GY	Gray			
GN	Green	W	White			
0	Orange	Y	Yellow			
END OF TABLE						

b. Electrical Connector Description

Refer to **Figure 3-6**. The standard electrical connectors, used by Ricon are Molex .062" Series. These connectors have terminal numbers molded onto the back; use these numbers and colors to identify wires.

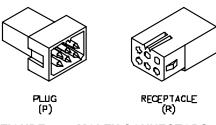


FIGURE 3-6: MOLEX CONNECTORS

c. Diagram Labels

12V	12 Volts — Circuit current rating is also given
DC	Door Close — Direct command
DO	Door Open — Direct command
DOE	Door open Enable — From Door Open cutoff switch
DWN	Pump Down — Used by OUT and DWN
DWNA	Down Attempt — Must be enabled
FAST	Signal to speedup valve for UP and DOWN
GND	GROUND
OUTA	Out Attempt — Out must be enabled
SDA	System Deploy Attempt — DO followed by OUT
SSA	System Stow Attempt — IN followed by DC
UP	Pump Up - Used by UP and IN
UPA	Up Attempt — Up must be enabled

FIGURE 3-7: DIAGRAM LABELS

d. Electrical Symbols

Figure 3-8 defines the symbols used on the electrical wiring diagrams.

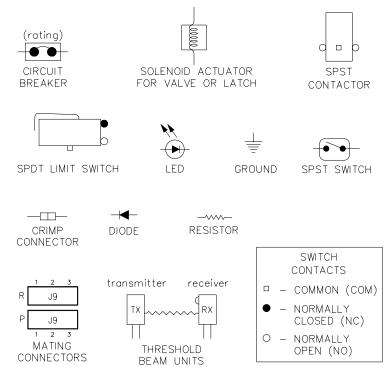
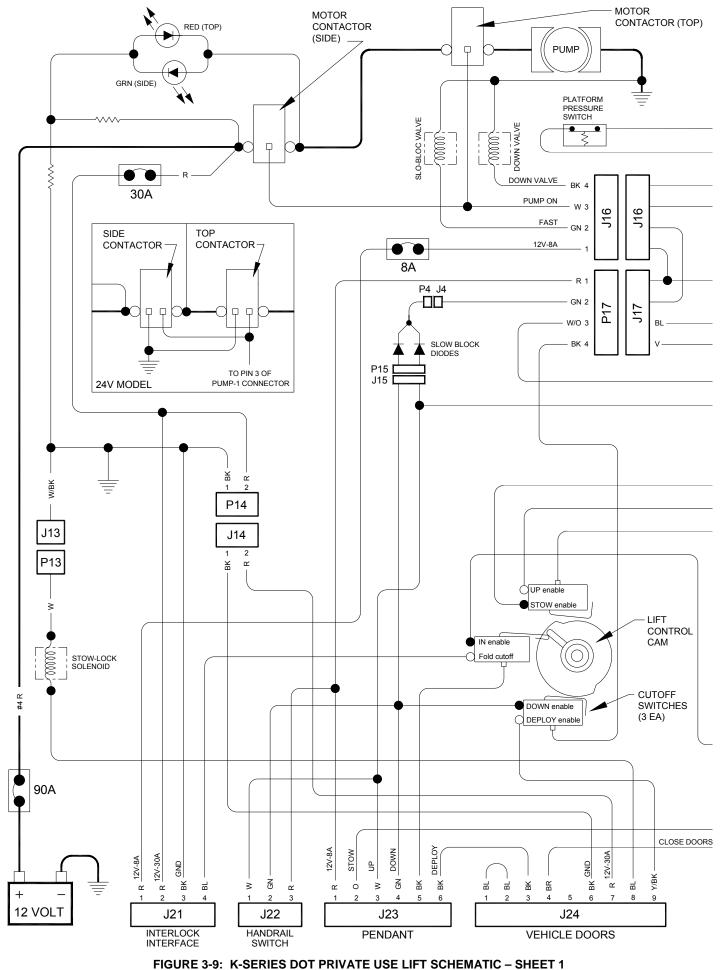


FIGURE 3-8: ELECTRICAL WIRING DIAGRAM SYMBOLS

2. WIRING DIAGRAMS

Refer to Figures 3-9 and 3-10 on the following two pages.



32DSSK04.A

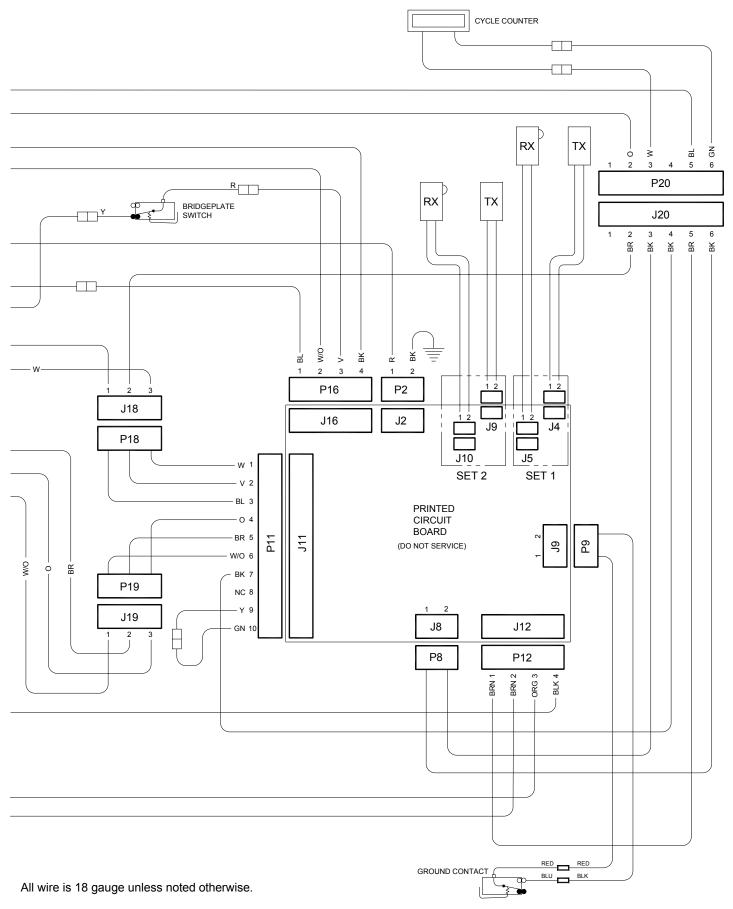


FIGURE 3-10: K-SERIES DOT PRIVATE USE LIFT SCHEMATIC - SHEET 1

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